


**HOLEX CleverDrill HSS jobber drill, uncoated, Ø DC h8: 10,2 mm**

**Order data**

Order number	113005 10,2
GTIN	4045197952707
Item class	12B

**Description**
**Version:**

Sturdy drills for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.

**Recommendation:**
**Maximum drilling depth:**

$$L_2 = L_c - 1.5 \times D_c$$

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 27.7 mm

Flute length  $L_c$ : 43 mm

Overall length L: 89 mm

Shank Ø  $D_s$ : 10.2 mm

Feed f in steel < 750 N/mm<sup>2</sup>: 0.1 mm/rev.

**Technical description**

Number of cutting edges Z	2
Flute length $L_c$	43 mm
Nominal Ø $D_c$	10.2 mm
Feed f in steel < 750 N/mm <sup>2</sup>	0.1 mm/rev.
Tolerance nominal Ø	h8

Overall length L	89 mm
recommended maximum drilling depth L <sub>2</sub>	27.7 mm
Shank Ø D <sub>s</sub>	10.2 mm
Standard	DIN 1897
Point angle	130 degrees
Series	HOLEX CleverDrill
Coating	uncoated
Tool material	HSS
Type	N
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill