


**HOLEX CleverDrill HSS jobber drill, uncoated, Ø DC h8: 13,8 mm**

**Order data**

Order number	113005 13,8
GTIN	4045197952790
Item class	12B

**Description**
**Version:**

Sturdy drills for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.

**Recommendation:**
**Maximum drilling depth:**

$$L_2 = L_c - 1.5 \times D_c$$

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 33.3 mm

Flute length  $L_c$ : 54 mm

Overall length L: 107 mm

Shank Ø  $D_s$ : 13.8 mm

Feed f in steel < 750 N/mm<sup>2</sup>: 0.16 mm/rev.

**Technical description**

Standard	DIN 1897
Tolerance nominal Ø	h8
Shank Ø $D_s$	13.8 mm
recommended maximum drilling depth $L_2$	33.3 mm
Flute length $L_c$	54 mm

Number of cutting edges Z	2
Feed f in steel < 750 N/mm <sup>2</sup>	0.16 mm/rev.
Overall length L	107 mm
Nominal Ø D <sub>c</sub>	13.8 mm
Point angle	130 degrees
Series	HOLEX CleverDrill
Coating	uncoated
Tool material	HSS
Type	N
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill