


HOLEX CleverDrill HSS jobber drill, uncoated, Ø DC h8: 19 mm

Order data

Order number	113005 19
GTIN	4045197952905
Item class	12B

Description
Version:

Sturdy drills for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 35.5 mm

Flute length L_c : 64 mm

Overall length L: 127 mm

Shank Ø D_s : 19 mm

Feed f in steel < 750 N/mm²: 0.2 mm/rev.

Technical description

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Nominal Ø D_c	19 mm
Feed f in steel < 750 N/mm ²	0.2 mm/rev.
Number of cutting edges Z	2
Standard	DIN 1897
Overall length L	127 mm
Flute length L_c	64 mm

Shank $\varnothing D_s$	19 mm
Tolerance nominal \varnothing	h8
Point angle	130 degrees
Series	HOLEX CleverDrill
Coating	uncoated
Tool material	HSS
Type	N
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill