


HOLEX CleverDrill HSS jobber drill, uncoated, Ø DC h8: 7,9 mm

Order data

Order number	113005 7,9
GTIN	4045197952486
Item class	12B

Description
Version:

Sturdy drills for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 25.15 mm

Flute length L_c : 37 mm

Overall length L: 79 mm

Shank Ø D_s : 7.9 mm

Feed f in steel < 750 N/mm²: 0.08 mm/rev.

Technical description

recommended maximum drilling depth L_2	25.15 mm
Tolerance nominal Ø	h8
Nominal Ø D_c	7.9 mm
Flute length L_c	37 mm
Feed f in steel < 750 N/mm ²	0.08 mm/rev.
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Standard	DIN 1897

Overall length L	79 mm
Shank $\varnothing D_s$	7.9 mm
Point angle	130 degrees
Series	HOLEX CleverDrill
Coating	uncoated
Tool material	HSS
Type	N
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill