

**Garant**
**Stub drill HSS-E, TiAlN, Ø DC h8: 1 mm**

**Order data**

Order number	113265 1
GTIN	4062406233822
Item class	11B

**Description**
**Version:**

**High concentricity** and **special chip flutes** ensure precise bores.

With point geometry shape C from size 2.4 mm.

**Advantage:**

**Ideal for drilling shallow holes (approx. 2 - 4×D)** on NC machines and automatic machines.

**Recommendation:**
**Maximum drilling depth:**

flute length (see table) less 1.5×nominal Ø.

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

Flute length  $L_c$ : 6 mm

Overall length L: 26 mm

Shank Ø  $D_s$ : 1 mm

Feed f in stainless steel < 900 N/mm<sup>2</sup>: 0.02 mm/rev.

**Technical description**

Tolerance nominal Ø	h8
Standard	DIN 1897
Point angle	118 degrees
Flute length $L_c$	6 mm
Shank Ø $D_s$	1 mm

Overall length L	26 mm
Nominal $\varnothing D_c$	1 mm
Feed f in stainless steel < 900 N/mm <sup>2</sup>	0.02 mm/rev.
Number of cutting edges Z	2
Coating	TiAlN
Tool material	HSS E
Shank	Plain shank
Through-coolant	no
Colour ring	green
Type of product	Jobber drill

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## Accessories

Stub drill set HSS-E No. 113265, refill set without a case Type 1-10	113790 1-10
Stub drill set HSS-E No. 113265, with case Type 1-10	113780 1-10