

Garant
Stub drill HSS-E, TiAlN, Ø DC h8: 3,2 mm

Order data

Order number	113265 3,2
GTIN	4062406234263
Item class	11B

Description
Version:

High concentricity and **special chip flutes** ensure precise bores.

With point geometry shape C from size 2.4 mm.

Advantage:

Ideal for drilling shallow holes (approx. 2 - 4×D) on NC machines and automatic machines.

Recommendation:
Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

Flute length L_c : 18 mm

Overall length L: 49 mm

Shank Ø D_s : 3.2 mm

Feed f in stainless steel < 900 N/mm²: 0.02 mm/rev.

Technical description

Nominal Ø D_c	3.2 mm
Point angle	118 degrees
Standard	DIN 1897
Overall length L	49 mm
Number of cutting edges Z	2

Flute length L_c	18 mm
Tolerance nominal \varnothing	h8
Feed f in stainless steel $< 900 \text{ N/mm}^2$	0.02 mm/rev.
Shank $\varnothing D_s$	3.2 mm
Coating	TiAlN
Tool material	HSS E
Shank	Plain shank
Through-coolant	no
Colour ring	green
Type of product	Jobber drill