

**Sheet metal drill HSS single-sided, uncoated, Ø DC h8: 5,1 mm****Order data**

Order number	113341 5,1
GTIN	4045197964540
Item class	12B

Description**Version:**

Extremely break-resistant due to short helix and strong core taper. Self-centring point.

Cylindrically ground on circumference(without chamfers) to prevent jamming.

Vaporised surface.

Dimensions similar to DIN 1897.

Point geometry shape C.

Application:

Especially for drilling sheet metal.

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 135 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L₂: 9.4 mm

Flute length L_c: 17 mm

Overall length L: 62 mm

Technical description

Number of cutting edges Z	2
Overall length L	62 mm
Flute length L _c	17 mm
Standard	DIN 1897
recommended maximum drilling depth L ₂	9.4 mm
Tolerance nominal Ø	h8

Nominal Ø D _c	5.1 mm
Point angle	135 degrees
Coating	uncoated
Tool material	HSS
Through-coolant	no
Colour ring	without
Type of product	Jobber drill