



Sheet metal drill HSS single-sided, uncoated, Ø DC h8: 5,7 mm



Order data

Order number	113341 5,7
GTIN	4045197965110
Item class	12B

Description

Version:

Extremely break-resistant due to short helix and strong core taper. Self-centring point.

Cylindrically ground on circumference(without chamfers) to prevent jamming.

Vaporised surface.

Dimensions similar to DIN 1897.

Point geometry shape C.

Application:

Especially for drilling sheet metal.

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 135 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L₂: 10.5 mm

Flute length L_c: 19 mm

Overall length L: 66 mm

Technical description

recommended maximum drilling depth L ₂	10.5 mm
Standard	DIN 1897
Overall length L	66 mm
Tolerance nominal Ø	h8
Nominal Ø D _c	5.7 mm
Flute length L _c	19 mm

Number of cutting edges Z	2
Point angle	135 degrees
Coating	uncoated
Tool material	HSS
Through-coolant	no
Colour ring	without
Type of product	Jobber drill