



Sheet metal drill HSS double-sided, uncoated, Ø DC h8: 3 mm



Order data

Order number	113421 3
GTIN	4045197963765
Item class	12B

Description

Version:

Vaporised surface.

Extremely break-resistant due to short helix and strong core taper. Self-centring point.

Cylindrically ground on circumference(without chamfers) to prevent jamming.

Point geometry shape C.

Dimensions similar to DIN 1897.

Application:

Especially for drilling sheet metal.

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 135 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 6.5 mm

Flute length L_c : 11 mm

Overall length L: 46 mm

Technical description

Number of cutting edges Z	2
Tolerance nominal Ø	h8
Flute length L_c	11 mm
Standard	DIN 1897
Overall length L	46 mm
recommended maximum drilling depth L_2	6.5 mm

Nominal $\varnothing D_c$	3 mm
Point angle	135 degrees
Coating	uncoated
Tool material	HSS
Through-coolant	no
Colour ring	without
Type of product	Jobber drill