



Sheet metal drill HSS double-sided, uncoated, Ø DC h8: 4,1 mm



Order data

Order number	113421 4,1
GTIN	4045197964670
Item class	12B

Description

Version:

Vaporised surface.

Extremely break-resistant due to short helix and strong core taper. Self-centring point.

Cylindrically ground on circumference(without chamfers) to prevent jamming.

Point geometry shape C.

Dimensions similar to DIN 1897.

Application:

Especially for drilling sheet metal.

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 135 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L₂: 7.9 mm

Flute length L_c: 14 mm

Overall length L: 55 mm

Technical description

Overall length L	55 mm
Flute length L _c	14 mm
Standard	DIN 1897
Number of cutting edges Z	2
recommended maximum drilling depth L ₂	7.9 mm
Tolerance nominal Ø	h8

Nominal $\varnothing D_c$	4.1 mm
Point angle	135 degrees
Coating	uncoated
Tool material	HSS
Through-coolant	no
Colour ring	without
Type of product	Jobber drill