



Sheet metal drill HSS double-sided, uncoated, Ø DC h8: 4 mm



Order data

Order number	113421 4
GTIN	4045197964663
Item class	12B

Description

Version:

Vaporised surface.

Extremely break-resistant due to short helix and strong core taper. Self-centring point.

Cylindrically ground on circumference(without chamfers) to prevent jamming.

Point geometry shape C.

Dimensions similar to DIN 1897.

Application:

Especially for drilling sheet metal.

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 135 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 8 mm

Flute length L_c : 14 mm

Overall length L: 55 mm

Technical description

Overall length L	55 mm
recommended maximum drilling depth L_2	8 mm
Nominal Ø D_c	4 mm
Standard	DIN 1897
Flute length L_c	14 mm
Tolerance nominal Ø	h8

Number of cutting edges Z	2
Point angle	135 degrees
Coating	uncoated
Tool material	HSS
Through-coolant	no
Colour ring	without
Type of product	Jobber drill