



## Sheet metal drill HSS double-sided, uncoated, Ø DC h8: 5 mm



### Order data

Order number	113421 5
GTIN	4045197964700
Item class	12B

### Description

#### Version:

Vaporised surface.

**Extremely break-resistant** due to short helix and strong core taper. Self-centring point.

**Cylindrically ground on circumference**(without chamfers) to prevent jamming.

Point geometry shape C.

Dimensions similar to DIN 1897.

#### Application:

**Especially for drilling sheet metal.**

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 135 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 9.5 mm

Flute length  $L_c$ : 17 mm

Overall length L: 62 mm

### Technical description

Flute length $L_c$	17 mm
Overall length L	62 mm
Nominal Ø $D_c$	5 mm
Number of cutting edges Z	2
Tolerance nominal Ø	h8
Standard	DIN 1897

recommended maximum drilling depth L <sub>2</sub>	9.5 mm
Point angle	135 degrees
Coating	uncoated
Tool material	HSS
Through-coolant	no
Colour ring	without
Type of product	Jobber drill