



Sheet metal drill HSS double-sided, uncoated, Ø DC h8: 6,8 mm



Order data

Order number	113421 6,8
GTIN	4045197964724
Item class	12B

Description

Version:

Vaporised surface.

Extremely break-resistant due to short helix and strong core taper. Self-centring point.

Cylindrically ground on circumference(without chamfers) to prevent jamming.

Point geometry shape C.

Dimensions similar to DIN 1897.

Application:

Especially for drilling sheet metal.

Through-coolant: no

Standard: DIN 1897

Tolerance nominal Ø: h8

Point angle: 135 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L₂: 12.8 mm

Flute length L_c: 23 mm

Overall length L: 72 mm

Technical description

recommended maximum drilling depth L ₂	12.8 mm
Flute length L _c	23 mm
Standard	DIN 1897
Number of cutting edges Z	2
Tolerance nominal Ø	h8
Overall length L	72 mm

Nominal $\varnothing D_c$	6.8 mm
Point angle	135 degrees
Coating	uncoated
Tool material	HSS
Through-coolant	no
Colour ring	without
Type of product	Jobber drill