



HOLEX CleverDrill HSS jobber drill N, uncoated, Ø DC h8 (mm or inch): 17 mm or inch



Order data

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| Order number | 114030 17 |
| GTIN | 4045197851611 |
| Item class | 12B |

Description

Version:

HOLEX CleverDrill: Sturdy drills for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.

Recommendation:

Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

Note:

Successor product for No. 114050 and No. 114160.

Size 13.2 – 20: With stepped shank Ø 12.7 mm.

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 99.5 mm

Flute length L_c : 125 mm

Overall length L: 184 mm

Shank Ø D_s : 12.7 mm

Feed f in steel < 750 N/mm²: 0.2 mm/rev.

Technical description

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|--|---------|
| Standard | DIN 338 |
| recommended maximum drilling depth L_2 | 99.5 mm |
| Tolerance nominal Ø | h8 |

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|--|-------------------|
| Flute length L_c | 125 mm |
| Overall length L | 184 mm |
| Number of cutting edges Z | 2 |
| Feed f in steel $< 750 \text{ N/mm}^2$ | 0.2 mm/rev. |
| Nominal $\varnothing D_c$ | 17 mm |
| Shank $\varnothing D_s$ | 12.7 mm |
| Point angle | 130 degrees |
| Series | HOLEX CleverDrill |
| Coating | uncoated |
| Tool material | HSS |
| Type | N |
| Shank | Plain shank |
| Through-coolant | no |
| Colour ring | without |
| Type of product | Jobber drill |