HOLEX CleverDrill HSS jobber drill N, uncoated, ∅ DC h8: 5,1 mm or inch

Order data

Order number	114030 5,1
GTIN	4045197850720
Item class	12B

Description

Version:
HOLEX CleverDrill: Sturdy drills for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.
Note:
Successor product for No. 114050 and No. 114160.
Size 13.2 – 20: With stepped shank ∅ 12.7 mm.
Through-coolant: no
Standard: DIN 338
Tolerance nominal ∅: h8
Point angle: 130 degrees
Number of cutting edges Z: 2
recommended maximum drilling depth L_2: 44.4 mm
Flute length L_c: 52 mm
Overall length L: 86 mm
Shank ∅ D_s: 5.1 mm
Feed f in steel < 750 N/mm^2: 0.05 mm/rev.

Technical description

Shank ∅ D_s	5.1 mm
Overall length L	86 mm
Tolerance nominal ∅	h8
Number of cutting edges Z	2
Flute length L_c	52 mm

Nominal Ø D_C	5.1 mm
Feed f in steel < 750 N/mm^2	0.05 mm/rev.
recommended maximum drilling depth L_2	44.4 mm
Standard	DIN 338
Point angle	130 degrees
Series	HOLEX CleverDrill
Coating	uncoated
Tool material	HSS
Type	N
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill

Accessories

HOLEX CleverDrill HSS jobber drill set No. 114030 in a case Type 2-10	115050 2-10
HOLEX CleverDrill HSS jobber drill set No. 114030 in a case Type 1-6	115050 1-6
HOLEX CleverDrill HSS jobber drill set No. 114030 as a refill set Type 2-10	115055 2-10
HOLEX CleverDrill HSS jobber drill set No. 114030 as a refill set Type 1-6	115055 1-6