

**HOLEX**
**HOLEX CleverDrill HSS jobber drill N, uncoated, Ø DC h8 (mm or inch): 5,2 mm or inch**

**Order data**

Order number	114030 5,2
GTIN	4045197850737
Item class	12B

**Description**
**Version:**

**HOLEX CleverDrill:** Sturdy drills for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.

**Recommendation:**
**Maximum drilling depth:**

$$L_2 = L_c - 1.5 \times D_c$$

**Note:**
**Successor product for No. 114050 and No. 114160.**

Size 13.2 – 20: With stepped shank Ø 12.7 mm.

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth  $L_2$ : 44.2 mm

Flute length  $L_c$ : 52 mm

Overall length L: 86 mm

Shank Ø  $D_s$ : 5.2 mm

Feed  $f$  in steel < 750 N/mm<sup>2</sup>: 0.05 mm/rev.

**Technical description**

Standard	DIN 338
Tolerance nominal Ø	h8
recommended maximum drilling depth $L_2$	44.2 mm

Flute length $L_c$	52 mm
Overall length L	86 mm
Feed f in steel < 750 N/mm <sup>2</sup>	0.05 mm/rev.
Shank $\varnothing D_s$	5.2 mm
Nominal $\varnothing D_c$	5.2 mm
Number of cutting edges Z	2
Point angle	130 degrees
Series	HOLEX CleverDrill
Coating	uncoated
Tool material	HSS
Type	N
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill