


Jobber drill HSS N, TiN, Ø DC h8: 15 mm

Order data

Order number	114360 15
GTIN	4045197017222
Item class	12B

Description
Version:

Standard core without core taper.

Precision ground point.

Profile ground:

High concentricity and pitch accuracy, drills for series production use.

With point geometry shape C from size 2.4 mm

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 91.5 mm

Flute length L_c : 114 mm

Overall length L: 169 mm

Shank Ø D_s : 15 mm

Feed f in steel < 500 N/mm²: 0.2 mm/rev.

Technical description

Feed f in steel < 500 N/mm ²	0.2 mm/rev.
Flute length L_c	114 mm
Number of cutting edges Z	2
Nominal Ø D_c	15 mm
Tolerance nominal Ø	h8
Shank Ø D_s	15 mm

Overall length L	169 mm
Standard	DIN 338
recommended maximum drilling depth L ₂	91.5 mm
Point angle	118 degrees
Coating	TiN
Tool material	HSS
Type	N
Helix angle	35-40 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill