Garant

Jobber drill HSS-E, uncoated, ∅ DC h8: 10,3 mm

Order data

Order number	114400 10,3
GTIN	4062406087937
Item class	11B

Description

Version:
Profile ground: this ensures high concentricity and pitch accuracy. Precision ground point. Drill for production use.
Reinforced core, bright finish.
With point geometry shape C from size 2 mm
Recommendation:
Maximum drilling depth:
flute length (see table) less 1.5×nominal ∅.
Through-coolant: no
Standard: DIN 338
Tolerance nominal ∅: h8
Point angle: 130 degrees
Number of cutting edges Z: 2
recommended maximum drilling depth L_2: 71.55 mm
Flute length L_c: 87 mm
Overall length L: 133 mm
Shank ∅ D_s: 10.3 mm
Feed f in steel < 900 N/mm^2: 0.1 mm/rev.

Technical description

Overall length L	133 mm
Number of cutting edges Z	2
recommended maximum drilling depth L_2	71.55 mm
Shank ∅ D_s	10.3 mm
Tolerance nominal ∅	h8

Flute length L_c	87 mm
Standard	DIN 338
Feed f in steel < 900 N/mm^2	0.1 mm/rev.
Nominal ∅ D_C	10.3 mm
Point angle	130 degrees
Coating	uncoated
Tool material	HSS E
Type	N
Shank	Plain shank
Through-coolant	no
Colour ring	red
Type of product	Jobber drill