

Garant
Jobber drill HSS-E, uncoated, Ø DC h8: 14,5 mm

Order data

Order number	114400 14,5
GTIN	4045197853868
Item class	11B

Description
Version:

Profile ground: this ensures high concentricity and pitch accuracy. Precision ground point. Drill for production use.

Reinforced core, bright finish.

With point geometry shape C from size 2 mm

Recommendation:
Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c.$$

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 92.3 mm

Flute length L_c : 114 mm

Overall length L: 169 mm

Shank Ø D_s : 14.5 mm

Feed f in steel < 900 N/mm²: 0.16 mm/rev.

Technical description

Tolerance nominal Ø	h8
recommended maximum drilling depth L_2	92.3 mm
Overall length L	169 mm
Feed f in steel < 900 N/mm ²	0.16 mm/rev.
Shank Ø D_s	14.5 mm

Standard	DIN 338
Flute length L _c	114 mm
Nominal Ø D _c	14.5 mm
Number of cutting edges Z	2
Point angle	130 degrees
Coating	uncoated
Tool material	HSS E
Type	N
Shank	Plain shank
Through-coolant	no
Colour ring	red
Type of product	Jobber drill