

Garant
Jobber drill HSS-E, uncoated, Ø DC h8: 14 mm

Order data

Order number	114400 14
GTIN	4045197853851
Item class	11B

Description
Version:

Profile ground: this ensures high concentricity and pitch accuracy. Precision ground point. Drill for production use.

Reinforced core, bright finish.

With point geometry shape C from size 2 mm

Recommendation:
Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c.$$

Through-coolant: no

Standard: DIN 338

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 87 mm

Flute length L_c : 108 mm

Overall length L: 160 mm

Shank Ø D_s : 14 mm

Feed f in steel < 900 N/mm²: 0.16 mm/rev.

Technical description

recommended maximum drilling depth L_2	87 mm
Number of cutting edges Z	2
Standard	DIN 338
Overall length L	160 mm
Tolerance nominal Ø	h8

Flute length L _c	108 mm
Shank Ø D _s	14 mm
Nominal Ø D _c	14 mm
Feed f in steel < 900 N/mm ²	0.16 mm/rev.
Point angle	130 degrees
Coating	uncoated
Tool material	HSS E
Type	N
Shank	Plain shank
Through-coolant	no
Colour ring	red
Type of product	Jobber drill