

**HOLEX CleverDrill HSS jobber drill set No. 114030 as a refill set, uncoated,
Type: 1-10****Order data**

Order number	115055 1-10
GTIN	4045197875488
Item class	12B

Description**Version:**

Composed of jobber drills DIN 338.

HOLEX CleverDrill: Sturdy drills for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.

Note:

Size 13.2 – 20: With stepped shank Ø 12.7 mm.

Through-coolant: no

Shank: Plain shank

Drill range: 1 - 10 mm

Number of drills: 19

Incremental steps of drills: 0.5 mm

Technical description

Shank	Plain shank
Incremental steps of drills	0.5 mm
Number of drills	19
Drill range	1 - 10 mm
Number of cutting edges Z	2
Series	HOLEX CleverDrill
Coating	uncoated
Tool material	HSS

Standard	DIN 338
Type	N
Tolerance nominal Ø	h8
Point angle	130 degrees
Through-coolant	no
with case	no
Colour ring	without
Type of product	Jobber drill

Accessories

HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch) 8 mm or inch	114030 8
HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch) 7 mm or inch	114030 7
HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch) 9 mm or inch	114030 9
HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch) 10 mm or inch	114030 10
HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch) 1,5 mm or inch	114030 1,5
HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch) 2 mm or inch	114030 2
HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch) 3 mm or inch	114030 3
HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch) 2,5 mm or inch	114030 2,5
HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch) 1 mm or inch	114030 1
HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch) 5,5 mm or inch	114030 5,5
	114030 5

HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch)
5 mm or inch

HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch)
7,5 mm or inch

114030 7,5

HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch)
9,5 mm or inch

114030 9,5

HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch)
4 mm or inch

114030 4

HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch)
6 mm or inch

114030 6

HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch)
3,5 mm or inch

114030 3,5

HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch)
6,5 mm or inch

114030 6,5

HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch)
4,5 mm or inch

114030 4,5

HOLEX CleverDrill HSS jobber drill N Ø DC h8 (mm or inch)
8,5 mm or inch

114030 8,5