

Garant
HSS-Co8 jobber drill No. 114550 as a refill set, TiAlN, Type: 1-13KB

Order data

Order number	115375 1-13KB
GTIN	4062406098155
Item class	11B

Description
Version:

Composed of jobber drills DIN 338.

Extremely high heat resistance, very robust due to **strong core**.

With point geometry shape C.

Through-coolant: no

Shank: Plain shank

Drill range: 1 - 13 mm

Number of drills: 29

Tapping hole Ø: 3.3; 4.2; 6.8; 10.2 mm

Incremental steps of drills: 0.5 mm

Technical description

Shank	Plain shank
Number of drills	29
Tapping hole Ø	3.3; 4.2; 6.8; 10.2 mm
Drill range	1 - 13 mm
Incremental steps of drills	0.5 mm
No. of teeth Z	2
Coating	TiAlN
Tool material	HSS Co 8
Standard	DIN 338
Tolerance nominal Ø	h8

Point angle	135 degrees
Helix angle	35 degrees
Through-coolant	no
Colour ring	blue
Type of product	Jobber drill