

Garant

Deep hole drill HSS-E, TiAlN, Ø DC h8: 9,8 mm



Order data

Order number	116063 9,8
GTIN	4045197871404
Item class	11B

Description

Version:

Significantly **strengthened core** without taper.

Precision ground point.

With **specially shaped slots**. Designed for deep holes up to 10×D and materials with critical chip formation characteristics.

With **TiAlN coating** for long tool lives.

Recommendation:

Maximum drilling depth:

$$L_2 = L_C - 1.5 \times D_C.$$

Note:

Suitable NC spotting drills No. 112120, 112140 and 112170 with **142° tip angle** for enhanced process reliability

Through-coolant: no

Standard: DIN 340

Tolerance nominal Ø: h8

Point angle: 130 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 106.3 mm

Flute length L_C : 121 mm

Overall length L: 184 mm

Shank Ø D_s : 9.8 mm

Feed f in steel < 750 N/mm²: 0.11 mm/rev.

Technical description

Shank Ø D_s	9.8 mm
Number of cutting edges Z	2

Flute length L_c	121 mm
recommended maximum drilling depth L_2	106.3 mm
Overall length L	184 mm
Feed f in steel $< 750 \text{ N/mm}^2$	0.11 mm/rev.
Standard	DIN 340
Nominal $\varnothing D_c$	9.8 mm
Tolerance nominal \varnothing	h8
Point angle	130 degrees
Coating	TiAlN
Tool material	HSS E
Type	FS
Helix angle	38 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill