

Garant

Jobber drill, extra long HSS-E FS, uncoated, Ø DC h8 × overall length L: 4X280 mm



Order data

Order number	116250 4X280
GTIN	4062406265823
Item class	11B

Description

Version:

With precision ground point.

Special 4-chamfer relief ground for very good guidance within the bore. Bright finish flutes, nitrided chamfers.

With point geometry shape C.

Advantage:

Special deep hole drills. For particularly deep or recessed holes. Good chip evacuation due to parabolic flutes, resulting in fewer chip evacuations even in particularly deep holes.

Recommendation:

Maximum drilling depth:

Flute length L_c (see table) less $1.5 \times \varnothing D_c$.

Note:

Suitable NC spotting drills No. 112120, 112140 and 112170 with **142° tip angle** for enhanced process reliability

Through-coolant: no

Standard: DIN 1869

Tolerance nominal \varnothing : h8

Point angle: 130 degrees

Number of cutting edges Z: 2

Flute length L_c : 190 mm

Overall length L: 280 mm

Shank $\varnothing D_s$: 4 mm

Feed f in steel $< 750 \text{ N/mm}^2$: 0.05 mm/rev.

Technical description

Shank $\varnothing D_s$	4 mm
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Flute length L_c	190 mm
Tolerance nominal \varnothing	h8
Number of cutting edges Z	2
Point angle	130 degrees
Overall length L	280 mm
Feed f in steel < 750 N/mm ²	0.05 mm/rev.
Standard	DIN 1869
Nominal $\varnothing D_c$	4 mm
Coating	uncoated
Tool material	HSS E
Type	FS
Helix angle	38 degrees
Shank	Plain shank
Through-coolant	no
Colour ring	without
Type of product	Jobber drill