



HSS jobber drill N, uncoated, Ø DC h8: 41 mm



Order data

Order number	116320 41
GTIN	4045197955586
Item class	12C

Description

Version:

Special surface treatment, resulting in reduced tendency to edge build-up **and improved chip evacuation.**

Recommendation:

Maximum drilling depth:

$$L_2 = L_C - 1.5 \times D_C$$

Note:

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530.**

Through-coolant: no

Standard: DIN 345

Tolerance nominal Ø: h8

Point angle: 118 degrees

Number of cutting edges Z: 2

recommended maximum drilling depth L_2 : 143.5 mm

Flute length L_C : 205 mm

Overall length L: 354 mm

Morse taper MT size: 4

Feed f in steel < 750 N/mm²: 0.32 mm/rev.

Technical description

Number of cutting edges Z	2
Overall length L	354 mm
Standard	DIN 345
recommended maximum drilling depth L_2	143.5 mm

Morse taper MT size	4
Nominal Ø D _c	41 mm
Feed f in steel < 750 N/mm ²	0.32 mm/rev.
Flute length L _c	205 mm
Tolerance nominal Ø	h8
Point angle	118 degrees
Coating	uncoated
Tool material	HSS
Type	N
Helix angle	20-30 degrees
Shank	Morse taper
Through-coolant	no
Colour ring	without
Type of product	Jobber drill