

Garant**HSS core drill N, uncoated, Ø DC h8: 15,25 mm**

Order data

Order number	116620 15,25
GTIN	4062406097059
Item class	11C

Description

Version:

Strong core. Sturdy jobber drill for better guidance in the hole

Advantage:

Particularly suitable **for drilling out** holes that are out of round. Misaligned holes can be aligned.

Recommendation:**Maximum drilling depth:**

$L_2 = L_c - 1.5 \times D_c$

Note:**Please note:**

Do not drill the respective tapping hole Ø (see table) less than the stated size.

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**.

Through-coolant: no

Standard: DIN 343

Tolerance nominal Ø: h8

Point angle: 120 degrees

Number of cutting edges Z: 3

recommended maximum drilling depth L_2 : 97.1 mm

Flute length L_c : 120 mm

Overall length L: 218 mm

Min. pre-drilling -Ø D_{min} : 11.2 mm

Morse taper MT size: 2

Feed f in steel < 750 N/mm²: 0.17 mm/rev.

Technical description

Flute length L_c	120 mm
Tolerance nominal Ø	h8

Standard	DIN 343
Morse taper MT size	2
Nominal $\varnothing D_c$	15.25 mm
Feed f in steel < 750 N/mm ²	0.17 mm/rev.
Overall length L	218 mm
recommended maximum drilling depth L ₂	97.1 mm
Number of cutting edges Z	3
Min. pre-drilling - $\varnothing D_{min}$	11.2 mm
Point angle	120 degrees
Coating	uncoated
Tool material	HSS
Type	N
Shank	Morse taper
Through-coolant	no
Colour ring	without
Type of product	Jobber drill