

**Garant**
**HSS core drill N, uncoated, Ø DC h8: 24,7 mm**

**Order data**

Order number	116620 24,7
GTIN	4045197033888
Item class	11C

**Description**
**Version:**

Strong core. Sturdy jobber drill for better guidance in the hole

**Advantage:**

Particularly suitable **for drilling out** holes that are out of round. Misaligned holes can be aligned.

**Note:**
**Please note:**

Do not drill the respective tapping hole Ø (see table) less than the stated size.

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**.

Through-coolant: no

Standard: DIN 343

Tolerance nominal Ø: h8

Point angle: 120 degrees

Number of cutting edges Z: 3

recommended maximum drilling depth  $L_2$ : 122.95 mm

Flute length  $L_c$ : 160 mm

Overall length L: 281 mm

Min. pre-drilling -Ø  $D_{min}$ : 17.3 mm

Morse taper MT size: 3

Feed f in steel < 750 N/mm<sup>2</sup>: 0.24 mm/rev.

**Technical description**

Tolerance nominal Ø	h8
Overall length L	281 mm
Morse taper MT size	3
recommended maximum drilling depth $L_2$	122.95 mm

Feed f in steel < 750 N/mm <sup>2</sup>	0.24 mm/rev.
Number of cutting edges Z	3
Flute length L <sub>c</sub>	160 mm
Nominal Ø D <sub>c</sub>	24.7 mm
Standard	DIN 343
Min. pre-drilling -Ø D <sub>min</sub>	17.3 mm
Point angle	120 degrees
Coating	uncoated
Tool material	HSS
Type	N
Shank	Morse taper
Through-coolant	no
Colour ring	without
Type of product	Jobber drill