

Garant
HSS core drill N, uncoated, Ø DC h8: 28,7 mm

Order data

Order number	116620 28,7
GTIN	4062406097356
Item class	11C

Description
Version:

Strong core. Sturdy jobber drill for better guidance in the hole

Advantage:

Particularly suitable **for drilling out** holes that are out of round. Misaligned holes can be aligned.

Note:
Please note:

Do not drill the respective tapping hole Ø (see table) less than the stated size.

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**.

Through-coolant: no

Standard: DIN 343

Tolerance nominal Ø: h8

Point angle: 120 degrees

Number of cutting edges Z: 3

recommended maximum drilling depth L_2 : 131.95 mm

Flute length L_c : 175 mm

Overall length L: 296 mm

Min. pre-drilling -Ø D_{min} : 20 mm

Morse taper MT size: 3

Feed f in steel < 750 N/mm²: 0.27 mm/rev.

Technical description

Feed f in steel < 750 N/mm ²	0.27 mm/rev.
Nominal Ø D_c	28.7 mm
Min. pre-drilling -Ø D_{min}	20 mm
Standard	DIN 343

Number of cutting edges Z	3
Morse taper MT size	3
Flute length L _c	175 mm
Tolerance nominal Ø	h8
recommended maximum drilling depth L ₂	131.95 mm
Overall length L	296 mm
Point angle	120 degrees
Coating	uncoated
Tool material	HSS
Type	N
Shank	Morse taper
Through-coolant	no
Colour ring	without
Type of product	Jobber drill