

Garant**Solid carbide NC spotting drill 142° extra long spiral flutes, TiAlN, Ø DC h6: 2 mm****Order data**

Order number	121121 2
GTIN	4062406120818
Item class	11E

Description**Version:**

Exactly **central ground point**. **Easy spot drilling** and **high shape accuracy** of the centre hole. Sturdy due to short flutes.

Extra long version.**Application:**

Point angle **142°** so that the cutting edges of the following twist drill engage easily.

Note:

Use the speed for the actual hole Ø (not generally the speed for the drill outer Ø).

Form HB and HE supplied at the same price as HA.

Form **HB**: order with **No. 121120**.

Form **HE**: order with **No. 121121 + 129100 HE**.

Through-coolant: no

Shank: DIN 6535 HA to h6

recommended maximum drilling depth L_2 : 3 mm

Flute length L_f : 6 mm

Overall length L : 75 mm

Shank Ø D_s : 2 mm

Feed f in steel $< 1100 \text{ N/mm}^2$: 0.03 mm/rev.

Technical description

recommended maximum drilling depth L_2	3 mm
Overall length L	75 mm
Shank Ø D_s	2 mm
Shank	DIN 6535 HA to h6

Feed f in steel < 1100 N/mm ²	0.03 mm/rev.
Shank tolerance	h6
Nominal Ø D _c	2 mm
Flute length L _c	6 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Tolerance nominal Ø	h6
Point angle	142 degrees
Number of cutting edges Z	2
Through-coolant	no
Colour ring	without