

**Garant**
**Diabolo solid carbide HPC drill, Weldon shank DIN 6535 HB, TiAlN, Ø DC h7: 20 mm**

**Order data**

Order number	122362 20
GTIN	4062406099015
Item class	11E

**Description**
**Version:**

Cutting chisel edge with **high centring accuracy** due to strong core and special point geometry. **Convex major cutting edges** with **defined honed edge** ensure the drill has high stability and maximum load capacity.

**Special multi-nano layer coating** for drilling in hardened steels.

**Note:**

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Standard: DIN 6537 K

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Semi-Standard: yes

Tolerance nominal Ø: h7

recommended maximum drilling depth  $L_2$ : 49 mm

Overall length L: 131 mm

Shank Ø  $D_s$ : 20 mm

Feed f in steel < 60 HRC: 0.15 mm/rev.

**Technical description**

Number of cutting edges Z	2
Shank Ø $D_s$	20 mm
Flute length $L_c$	79 mm
Feed f in steel < 60 HRC	0.15 mm/rev.
Tolerance nominal Ø	h7

Standard	DIN 6537 K
recommended maximum drilling depth L <sub>2</sub>	49 mm
Nominal Ø D <sub>c</sub>	20 mm
Overall length L	131 mm
Semi-Standard	yes
Series	Diabolo
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	4×D
Type	H
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	no
Machining strategy	HPC
Colour ring	red
Type of product	Jobber drill