



HOLEX Pro Steel solid carbide drill, Whistle-Notch shank DIN 6535 HE, TiAlN, Ø DC h7: W/L-25 mm or inch



Order data

Order number	122508 W/L-25
GTIN	4062406126636
Item class	12F

Description

Version:

Straight major cutting edges and a **special flute profile** ensure good chip evacuation. The robust cutter geometry ensures high-performance drilling with good process reliability. A wide range of applications in steel materials thanks to a combination of tough ultra-fine grain carbide and extremely wear-resistant coating.

Recommendation:

Maximum drilling depth:

clamping slot length (see table) less $1.5 \times \text{nominal } \varnothing$.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Machining strategy: HPC

Standard: DIN 6537 K

Tolerance nominal $\varnothing$: h7

Number of cutting edges Z: 2

Tolerance nominal $\varnothing$: h7

recommended maximum drilling depth L_2 : 18.3 mm

Overall length L: 66 mm

Shank $\varnothing D_s$: 6 mm

Feed f in steel $< 900 \text{ N/mm}^2$: 0.11 mm/rev.

Technical description

Feed f in steel $< 900 \text{ N/mm}^2$	0.11 mm/rev.
Number of cutting edges Z	2
recommended maximum drilling depth L_2	18.3 mm

Flute length L_c	24 mm
Tolerance nominal $\varnothing$	h7
Overall length L	66 mm
Inch nominal $\varnothing$ corresponds to	3.8 mm
Standard	DIN 6537 K
Shank $\varnothing D_s$	6 mm
Series	HOLEX Pro Steel
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	4xD
Point angle	140 degrees
Shank	DIN 6535 HE to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Colour ring	green
Type of product	Jobber drill