

Garant

Solid carbide drill plain shank unidirectional DIN 6535 HA, Diamond, Ø DC m7: 8,5 mm



Order data

Order number	122522 8,5
GTIN	4062406349141
Item class	11Y

Description

IMPORTANT: item is configurable

Version:

With the latest generation of **crystalline diamond coating sp³**, for process reliability in machining **fibre-reinforced composites, CRP, GRP, and graphite. With 90° point angle** and special geometry to **avoid delamination.**

With cutting guide chamfer to avoid delamination, projecting fibres, and burr formation on materials with **uni-directional** fibre orientation.

Recommendation:

Maximum drilling depth:

Flute length (see table) less 1.5×nominal Ø.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Available in **1/100 sizes** and according to the table.

Tolerance nominal Ø: m7

Number of cutting edges Z: 2

Ø range (1/100 size): 8.01 - 8.99 mm

recommended maximum drilling depth L_2 : 48.3 mm

Overall length L: 103 mm

Shank Ø D_s : 10 mm

Feed f in GRP CRP: 0.15 mm/rev.

Technical description

Overall length L	103 mm
Number of cutting edges Z	2

Feed f in GRP CRP	0.15 mm/rev.
Nominal $\varnothing D_c$	8.5 mm
recommended maximum drilling depth L_2	48.3 mm
Shank tolerance	h6
Tolerance nominal \varnothing	m7
\varnothing range (1/100 size)	8.01 - 8.99 mm
Flute length L_c	61 mm
Shank $\varnothing D_s$	10 mm
Coating	Diamond
Tool material	Solid carbide
Standard	Manufacturer's standard
Drill depth up to	5×D
Point angle	90 degrees
Shank	DIN 6535 HA to h6
Through-coolant	no
Colour ring	black
Type of product	Jobber drill