

Garant

Diabolo solid carbide HPC drill, Weldon shank DIN 6535 HB, TiAlN, Ø DC h7: 8,4 mm



Order data

Order number	122652 8,4
GTIN	4062406089221
Item class	11E

Description

Version:

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**. **Convex major cutting edges** with **defined honed edge** ensure the drill has high stability and maximum load capacity.

Special multi-nano layer coating for drilling in hardened steels.

Recommendation:

Maximum drilling depth:

Flute length (see table) less 1.5×nominal Ø.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Standard: DIN 6537

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Semi-Standard: yes

Tolerance nominal Ø: h7

recommended maximum drilling depth L_2 : 48.4 mm

Overall length L: 103 mm

Shank Ø D_s : 10 mm

Feed f in steel < 60 HRC: 0.12 mm/rev.

Technical description

Number of cutting edges Z	2
Tolerance nominal Ø	h7
Feed f in steel < 60 HRC	0.12 mm/rev.

Standard	DIN 6537
Shank $\varnothing D_s$	10 mm
recommended maximum drilling depth L_2	48.4 mm
Nominal $\varnothing D_c$	8.4 mm
Overall length L	103 mm
Flute length L_c	61 mm
Semi-Standard	yes
Series	Diabolo
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	6xD
Type	H
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Colour ring	red
Type of product	Jobber drill