HOLEX

Solid carbide drill plain shank DIN 6535 HE, TiAlN, ∅ DC m7 (mm or inch): 13/32 mm or inch

Order data

Order number	122773 13/32
GTIN	4062406151102
Item class	12F

Description

Version:
Tool specially matched to drilling holes without through-coolant. **Concave major cutting edges** and a **special flute profile** ensure a good chip evacuation. The sturdy cutter geometry with **special point geometry** and 4 cutting edges ensures drilling with good process reliability. A wide range of applications in steel materials thanks to a combination of tough ultra-fine grain carbide and extremely **wear-resistant** and **heat-resistant coating.**
Recommendation:
Maximum drilling depth:
Flute length (see table) less 1.5×nominal ∅.
Note:
Flute length $L_C = L_2 + 1.5 \times D_C$.
Through-coolant: no
Standard: DIN 6537
Tolerance nominal ∅: m7
Number of cutting edges Z: 2
Tolerance nominal ∅: m7
recommended maximum drilling depth L_2: 55.52 mm
Overall length L: 118 mm
Shank ∅ D_s: 12 mm
Feed f in steel < 900 N/mm^2: 0.2 mm/rev.

Technical description

Standard	DIN 6537
Shank ∅ D_s	12 mm

Flute length L_c	71 mm
Tolerance nominal ∅	m7
Inch nominal ∅ corresponds to	10.32 mm
Number of cutting edges Z	2
Overall length L	118 mm
recommended maximum drilling depth L_2	55.52 mm
Feed f in steel < 900 N/mm^2	0.2 mm/rev.
Coating	TiAlN
Tool material	Solid carbide
Drill depth up to	6×D
Point angle	140 degrees
Shank	DIN 6535 HE to h6
Through-coolant	no
Colour ring	green
Type of product	Jobber drill