

**Garant**
**Solid carbide HPC drill, plain shank DIN 6535 HA, DLC, Ø DC h7: 2,2 mm**

**Order data**

Order number	122808 2,2
GTIN	4045197753564
Item class	11E

**Description**
**Version:**

**DLC coating  $sp^2$**  of the latest generation with **low coefficient of friction** results in **outstanding chip clearance**. For **high-performance milling** of **aluminium materials**. **High roundness** and **alignment accuracy of the deep hole**, thanks to **6 guide chamfers**.

**Recommendation:**
**Maximum drilling depth:**

flute length (see table) less  $1.5 \times \text{nominal } \varnothing$ .

**Note:**

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

Form HB and HE supplied at the same price as HA.

Form **HB**: order with **No. 122809**.

Form **HE**: order with **No. 122808 + 129100HE**.

Standard: Manufacturer's standard

Tolerance nominal  $\varnothing$ : h7

Number of cutting edges Z: 2

Tolerance nominal  $\varnothing$ : h7

recommended maximum drilling depth  $L_2$ : 21.7 mm

Overall length L: 66 mm

Shank  $\varnothing D_s$ : 4 mm

Feed f in aluminium short-chipping: 0.22 mm/rev.

**Technical description**

Overall length L	66 mm
Shank $\varnothing D_s$	4 mm
Nominal $\varnothing D_c$	2.2 mm

Standard	Manufacturer's standard
Feed f in aluminium short-chipping	0.22 mm/rev.
Shank tolerance	h6
Flute length L <sub>c</sub>	25 mm
Tolerance nominal Ø	h7
Number of cutting edges Z	2
recommended maximum drilling depth L <sub>2</sub>	21.7 mm
Coating	DLC
Tool material	solid carbide
Drill depth up to	8×D
Type	W
Point angle	135 degrees
Shank	DIN 6535 HA to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	yellow
Type of product	Jobber drill