

Garant

Solid carbide HPC drill plain shank DIN 6535 HA, TiAlN, Ø DC h7: 1,3 mm



Order data

| | |
|--------------|---------------|
| Order number | 123110 1,3 |
| GTIN | 4045197355751 |
| Item class | 11E |

Description

Version:

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**.

Particularly high alignment accuracy due to **4 guide chamfers** which stabilise the drill even at extreme depths!

Straight major cutting edges with honed edges and special flute profile for **short chips**, even on long chipping materials.

Advantage:

High process reliability and surface quality of the hole.

Recommendation:

Maximum drilling depth:

flute length (see table) less 1.5×nominal Ø.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Form HB and HE supplied at the same price as HA.

Form **HB**: order with **No. 123115**.

Form **HE**: order with **No. 123110 + 129100 HE**.

Standard: Manufacturer's standard

Tolerance nominal Ø: h7

Number of cutting edges Z: 2

Tolerance nominal Ø: h7

recommended maximum drilling depth L_2 : 13.1 mm

Overall length L: 45 mm

Shank Ø D_s : 4 mm

Feed f in stainless steel < 900 N/mm²: 0.05 mm/rev.

Technical description

| | |
|---|-------------------------|
| Number of cutting edges Z | 2 |
| Flute length L _c | 15 mm |
| Nominal Ø D _c | 1.3 mm |
| Feed f in stainless steel < 900 N/mm ² | 0.05 mm/rev. |
| Shank tolerance | h6 |
| Tolerance nominal Ø | h7 |
| Shank Ø D _s | 4 mm |
| Overall length L | 45 mm |
| Standard | Manufacturer's standard |
| recommended maximum drilling depth L ₂ | 13.1 mm |
| Coating | TiAlN |
| Tool material | Solid carbide |
| Drill depth up to | 10×D |
| Point angle | 135 degrees |
| Cutting direction | right-hand |
| Shank | DIN 6535 HA to h6 |
| Through-coolant | yes, with 25 bar |
| Machining strategy | HPC |
| Semi-Standard | yes |
| Colour ring | blue |
| Type of product | Jobber drill |