

Garant**Through hole machine tap, uncoated, MF: M10X0,75****Order data**

Order number	130000 M10X0,75
GTIN	4045197998040
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 0.75 mm

Overall length L: 100 mm

Shank Ø D_s: 10 mm

Shank square □: 8 mm

Tapping hole Ø: 9.25 mm

Technical description

Thread Ø	10 mm
Thread pitch	0.75 mm
Shank Ø D _s	10 mm
Overall length L	100 mm
Thread depth	20 mm
Standard	DIN 371

Shank square □	8 mm
Number of cutting edges Z	3
Tool material	HSS E
Tapping hole Ø	9.25 mm
Number of clamping slots	3
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Thread type	M/MF
Thread size	M10×0.75
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap