Garant

Through hole machine tap, uncoated, MF: M12X1,25

Order data

Order number	130000 M12X1,25
GTIN	4045197998187
Item class	10N

Description

Note:
Delivery time: 35 calendar days
Minimum order quantity: 2 pcs.
Special / custom-made product - return not possible
Thread type: M/MF
Tool material: HSS E
Standard: DIN 376
Tolerance class: ISO 1 4H
Tolerance class: ISO 1X 4HX
Tolerance class: ISO 2 6H
Thread pitch: 1.25 mm
Overall length L: 110 mm
Shank ∅ D_s: 9 mm
Shank square ☐: 7 mm
Tapping hole ∅: 10.75 mm

Technical description

Overall length L	110 mm
Tapping hole ∅	10.75 mm
Shank ∅ D_s	9 mm
Standard	DIN 376
Number of cutting edges Z	3
Number of clamping slots	3

Thread depth	24 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Shank square ☐	7 mm
Thread pitch	1.25 mm
Tool material	HSS E
Thread ∅	12 mm
Thread type	M/MF
Thread size	M12×1.25
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap