

**Garant**
**Through hole machine tap, uncoated, MF: M14X0,75**

**Order data**

Order number	130000 M14X0,75
GTIN	4045197998309
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days  
 Minimum order quantity: 2 pcs.  
 Special / custom-made product - return not possible  
 Thread type: M/MF  
 Tool material: HSS E  
 Standard: DIN 376  
 Tolerance class: ISO 1 4H  
 Tolerance class: ISO 1X 4HX  
 Tolerance class: ISO 2 6H  
 Thread pitch: 0.75 mm  
 Overall length L: 110 mm  
 Shank  $\varnothing$  D<sub>s</sub>: 11 mm  
 Shank square □: 9 mm  
 Tapping hole  $\varnothing$ : 13.25 mm

**Technical description**

Thread pitch	0.75 mm
Number of cutting edges Z	3
Thread $\varnothing$	14 mm
Number of clamping slots	3
Standard	DIN 376
Tolerance class	ISO 1 4H

Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Overall length L	110 mm
Shank square □	9 mm
Tool material	HSS E
Tapping hole Ø	13.25 mm
Shank Ø D <sub>s</sub>	11 mm
Thread depth	28 mm
Thread type	M/MF
Thread size	M14×0.75
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap