

Garant
Through hole machine tap, uncoated, M: M1X0,25

Order data

Order number	130000 M1X0,25
GTIN	4045197997388
Item class	10N

Description
Note:

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 371

Thread pitch: 0.25 mm

Overall length L: 40 mm

Shank \varnothing D_s: 2.5 mm

Shank square □: 2.1 mm

Tapping hole \varnothing : 0.75 mm

Technical description

Tool material	HSS E
Number of clamping slots	2
Thread \varnothing	1 mm
Standard	DIN 371
Thread pitch	0.25 mm
Number of cutting edges Z	2
Tapping hole \varnothing	0.75 mm
Overall length L	40 mm

Thread depth	2 mm
Shank $\varnothing D_s$	2.5 mm
Shank square \square	2.1 mm
Thread type	M/MF
Thread size	M1×0.25
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap