

Garant**Through hole machine tap, uncoated, MF: M2,2X0,25****Order data**

Order number	130000 M2,2X0,25
GTIN	4045197997623
Item class	10N

Description**Note:**

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 0.25 mm

Overall length L: 45 mm

Shank Ø D_s: 2.8 mm

Shank square □: 2.1 mm

Tapping hole Ø: 1.95 mm

Technical description

Shank square □	2.1 mm
Shank Ø D _s	2.8 mm
Thread Ø	2.2 mm
Overall length L	45 mm
Number of cutting edges Z	3
Thread pitch	0.25 mm

Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Standard	DIN 371
Number of clamping slots	3
Tapping hole Ø	1.95 mm
Thread depth	4.4 mm
Tool material	HSS E
Thread type	M/MF
Thread size	M2.2×0.25
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap