

**Garant****Through hole machine tap, uncoated, MF: M20X0,75****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 130000 M20X0,75 |
| GTIN         | 4045197998781   |
| Item class   | 10N             |

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 0.75 mm

Overall length L: 140 mm

Shank Ø D<sub>s</sub>: 16 mm

Shank square □: 12 mm

Tapping hole Ø: 19.25 mm

**Technical description**

|                        |          |
|------------------------|----------|
| Overall length L       | 140 mm   |
| Shank square □         | 12 mm    |
| Standard               | DIN 376  |
| Tapping hole Ø         | 19.25 mm |
| Thread Ø               | 20 mm    |
| Shank Ø D <sub>s</sub> | 16 mm    |

|                                  |                                        |
|----------------------------------|----------------------------------------|
| Tool material                    | HSS E                                  |
| Tolerance class                  | ISO 1 4H                               |
| Tolerance class                  | ISO 1X 4HX                             |
| Tolerance class                  | ISO 2 6H                               |
| Tolerance class                  | ISO 2X 6HX                             |
| Tolerance class                  | 6H +0.05                               |
| Tolerance class                  | ISO 3 6G                               |
| Tolerance class                  | ISO 3X 6GX                             |
| Tolerance class                  | 7H                                     |
| Tolerance class                  | 7HX                                    |
| Tolerance class                  | 7G                                     |
| Tolerance class                  | 7GX                                    |
| Tolerance class                  | 6H +0.10                               |
| Tolerance class                  | 6H +0.20                               |
| Number of clamping slots         | 3                                      |
| Thread pitch                     | 0.75 mm                                |
| Thread depth                     | 40 mm                                  |
| Number of cutting edges Z        | 3                                      |
| Thread type                      | M/MF                                   |
| Thread size                      | M20×0.75                               |
| Coating                          | uncoated                               |
| Flank angle                      | 60 degrees                             |
| Thread standard                  | DIN 13                                 |
| Taper lead form                  | B                                      |
| Shank                            | Plain shank with h9                    |
| Through-coolant                  | no                                     |
| Application for type of drilling | up to 3×D for through holes            |
| Cutting direction                | right-hand                             |
| Type of threading tool           | Machine tap for conventional machining |

|                 |         |
|-----------------|---------|
| Colour ring     | without |
| Type of product | Tap     |