

**Garant**
**Through hole machine tap, uncoated, M: M21X1,25**

**Order data**

Order number	130000 M21X1,25
GTIN	4062406198282
Item class	10N

**Description**
**Note:**

Delivery time: 28 calendar days  
 Minimum order quantity: 1 pc.  
 Special / custom-made product - return not possible  
 Thread type: M/MF  
 Tool material: HSS E  
 Standard: DIN 376  
 Thread pitch: 1.25 mm  
 Overall length L: 140 mm  
 Shank  $\varnothing D_s$ : 18 mm  
 Shank square  $\square$ : 14.5 mm  
 Tapping hole  $\varnothing$ : 19.75 mm

**Technical description**

Thread type	M/MF
Overall length L	140 mm
Number of cutting edges Z	3
Thread pitch	1.25 mm
Tool material	HSS E
Shank square $\square$	14.5 mm
Number of clamping slots	3
Thread depth	63 mm

Standard	DIN 376
Shank $\varnothing D_s$	18 mm
Thread $\varnothing$	21 mm
Tapping hole $\varnothing$	19.75 mm
Thread size	M21×1.25
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap