

**Garant**
**Through hole machine tap, uncoated, MF: M25X1,25**

**Order data**

Order number	130000 M25X1,25
GTIN	4045197999191
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 140 mm

Shank  $\varnothing D_s$ : 18 mm

Shank square  $\square$ : 14.5 mm

Tapping hole  $\varnothing$ : 23.75 mm

**Technical description**

Shank square $\square$	14.5 mm
Overall length L	140 mm
Standard	DIN 376
Thread $\varnothing$	25 mm
Number of clamping slots	4
Shank $\varnothing D_s$	18 mm

Tapping hole Ø	23.75 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Thread pitch	1.25 mm
Tool material	HSS E
Number of cutting edges Z	4
Thread depth	50 mm
Thread type	M/MF
Thread size	M25×1.25
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap