

Garant**Through hole machine tap, uncoated, M: M25X3****Order data**

Order number	130000 M25X3
GTIN	4062406130558
Item class	10N

Description**Note:**

Delivery time: 28 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 376

Thread pitch: 3 mm

Overall length L: 140 mm

Shank Ø D_s: 18 mm

Shank square □: 14.5 mm

Tapping hole Ø: 22 mm

Technical description

Thread Ø	25 mm
Thread type	M/MF
Thread pitch	3 mm
Shank square □	14.5 mm
Overall length L	140 mm
Tool material	HSS E
Thread depth	75 mm
Number of clamping slots	4

Shank Ø D _s	18 mm
Tapping hole Ø	22 mm
Number of cutting edges Z	4
Standard	DIN 376
Thread size	M25×3
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap