

Garant
Through hole machine tap, uncoated, M: M27X0,5

Order data

Order number	130000 M27X0,5
GTIN	4045197999320
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 376

Thread pitch: 0.5 mm

Overall length L: 160 mm

Shank \varnothing D_s: 20 mm

Shank square □: 16 mm

Tapping hole \varnothing : 26.5 mm

Technical description

Thread depth	54 mm
Thread \varnothing	27 mm
Standard	DIN 376
Thread pitch	0.5 mm
Number of cutting edges Z	4
Tool material	HSS E
Number of clamping slots	4
Overall length L	160 mm

Shank $\varnothing D_s$	20 mm
Tapping hole \varnothing	26.5 mm
Shank square \square	16 mm
Thread type	M/MF
Thread size	M27×0.5
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap