

Garant
Through hole machine tap, uncoated, MF: M27X2

Order data

Order number	130000 M27X2
GTIN	4045197999382
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: M/MF
 Tool material: HSS E
 Standard: DIN 376
 Tolerance class: ISO 1 4H
 Tolerance class: ISO 1X 4HX
 Tolerance class: ISO 2 6H
 Thread pitch: 2 mm
 Overall length L: 160 mm
 Shank \varnothing D_s: 20 mm
 Shank square □: 16 mm
 Tapping hole \varnothing : 25 mm

Technical description

Number of cutting edges Z	4
Thread \varnothing	27 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX

Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Tool material	HSS E
Shank $\varnothing D_s$	20 mm
Shank square \square	16 mm
Thread pitch	2 mm
Standard	DIN 376
Overall length L	160 mm
Number of clamping slots	4
Thread depth	54 mm
Tapping hole \varnothing	25 mm
Thread type	M/MF
Thread size	M27x2
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap