

Garant
Through hole machine tap, uncoated, M: M30X2,5

Order data

Order number	130000 M30X2,5
GTIN	4062406130565
Item class	10N

Description
Note:

Delivery time: 28 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M/MF

Tool material: HSS E

Standard: DIN 376

Thread pitch: 2.5 mm

Overall length L: 180 mm

Shank $\varnothing D_s$: 22 mm

Shank square \square : 18 mm

Tapping hole \varnothing : 27.5 mm

Technical description

Overall length L	180 mm
Thread pitch	2.5 mm
Thread \varnothing	30 mm
Shank $\varnothing D_s$	22 mm
Shank square \square	18 mm
Number of clamping slots	4
Tool material	HSS E
Number of cutting edges Z	4

Thread type	M/MF
Tapping hole Ø	27.5 mm
Thread depth	90 mm
Standard	DIN 376
Thread size	M30×2.5
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap