

Garant
Through hole machine tap, uncoated, M: M38X1,75

Order data

Order number	130000 M38X1,75
GTIN	4045197625052
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: M/MF
 Tool material: HSS E
 Standard: DIN 376
 Thread pitch: 1.75 mm
 Overall length L: 200 mm
 Shank $\varnothing D_s$: 32 mm
 Shank square \square : 24 mm
 Tapping hole \varnothing : 36.25 mm

Technical description

Standard	DIN 376
Number of cutting edges Z	4
Thread depth	76 mm
Thread \varnothing	38 mm
Shank square \square	24 mm
Shank $\varnothing D_s$	32 mm
Tool material	HSS E
Number of clamping slots	4

Overall length L	200 mm
Thread pitch	1.75 mm
Tapping hole Ø	36.25 mm
Thread type	M/MF
Thread size	M38×1.75
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap