

**Garant**
**Through hole machine tap, uncoated, M: M39X3**

**Order data**

Order number	130000 M39X3
GTIN	4045197625144
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days  
 Minimum order quantity: 1 pc.  
 Special / custom-made product - return not possible  
 Thread type: M/MF  
 Tool material: HSS E  
 Standard: DIN 376  
 Thread pitch: 3 mm  
 Overall length L: 200 mm  
 Shank  $\varnothing D_s$ : 32 mm  
 Shank square  $\square$ : 24 mm  
 Tapping hole  $\varnothing$ : 36 mm

**Technical description**

Tool material	HSS E
Tapping hole $\varnothing$	36 mm
Number of clamping slots	4
Standard	DIN 376
Shank square $\square$	24 mm
Thread depth	78 mm
Shank $\varnothing D_s$	32 mm
Thread pitch	3 mm

Thread Ø	39 mm
Overall length L	200 mm
Number of cutting edges Z	4
Thread type	M/MF
Thread size	M39×3
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap